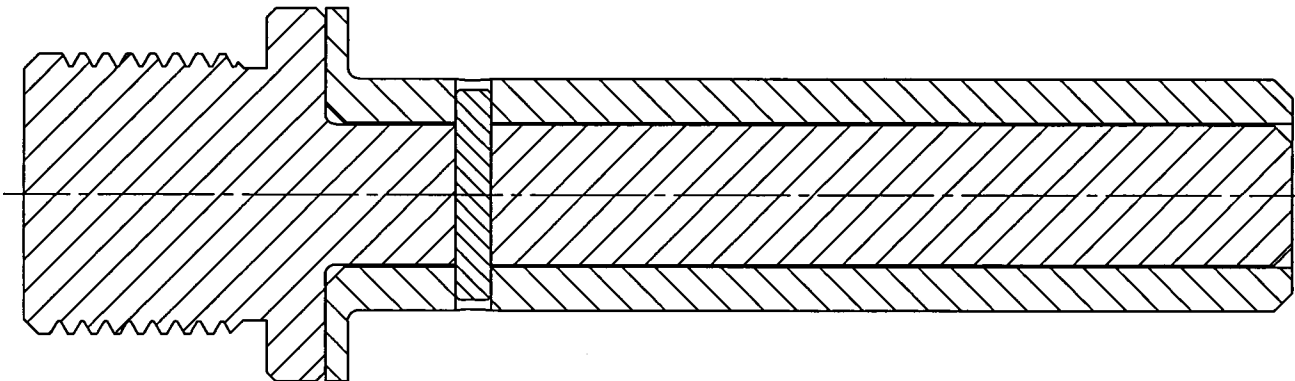
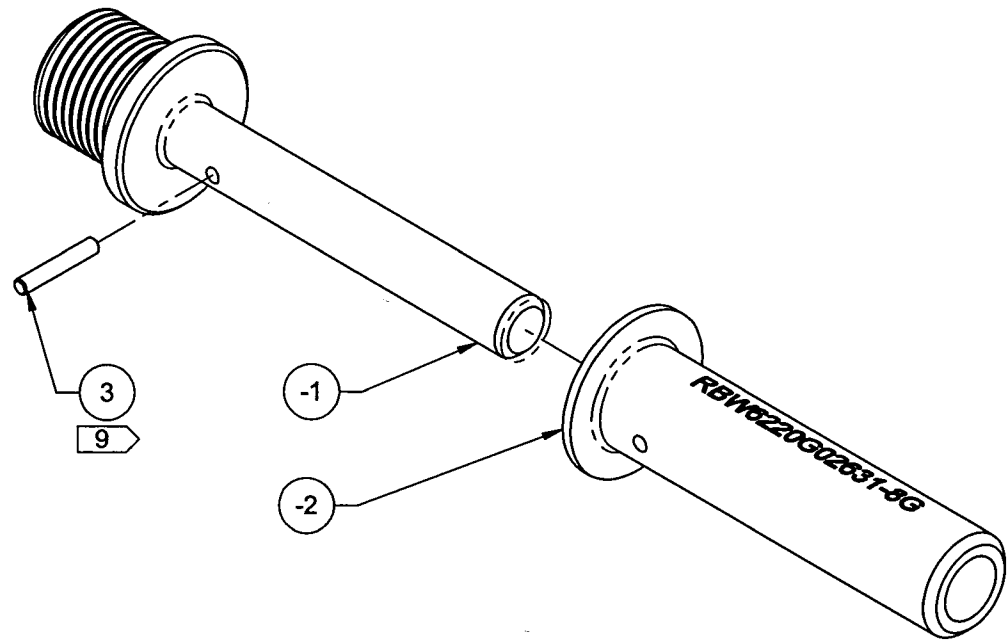


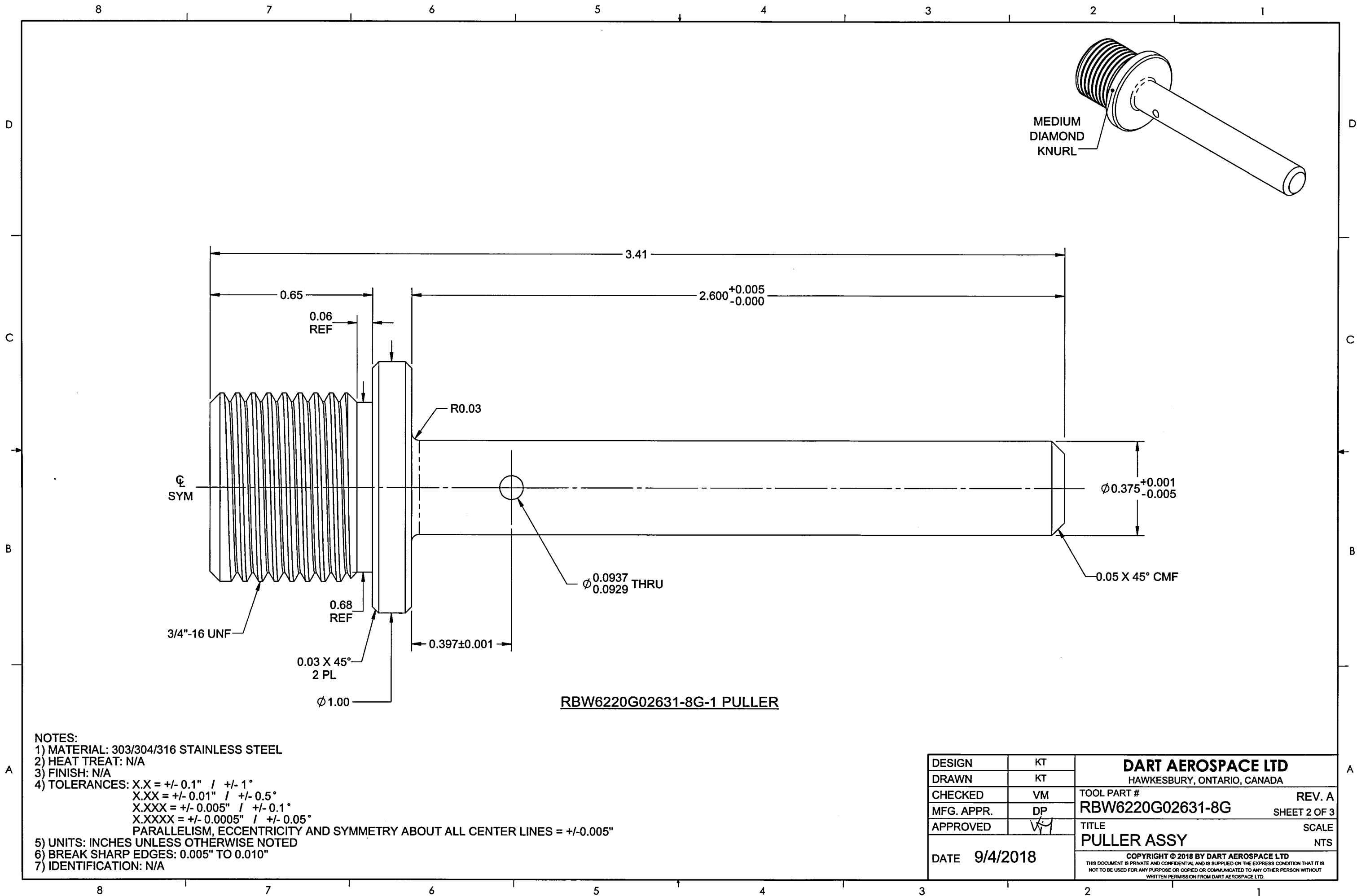
ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G02631-8G-1	PULLER
-2	1	RBW6220G02631-8G-2	PULLER PROTECTION
3	1	McMaster#98380A439 OR EQUIV	SS DOWEL PIN 3/32" DIA. X 9/16" LG.



RBW6220G02631-8G PULLER ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 3 WITH ITEM -1 AND REMOVE EXCESS
  - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

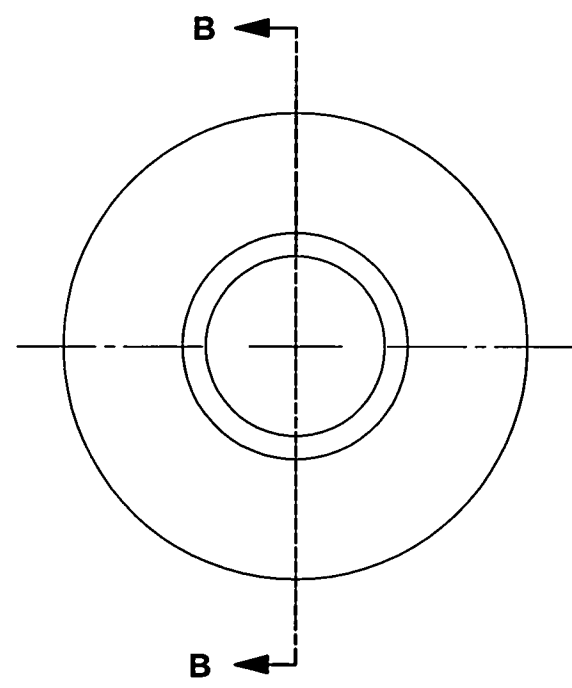
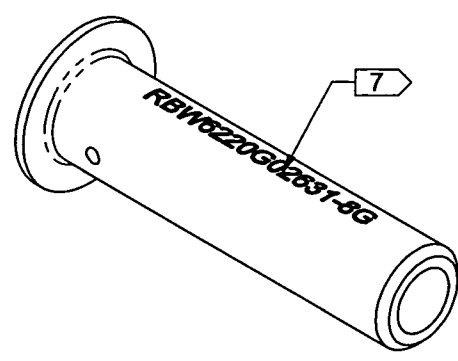
A	NEW ISSUE	18-594	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02631-8G	SHEET 1 OF 3
APPROVED	WJP	TITLE	SCALE
DATE 9/4/2018		PULLER ASSY	NTS
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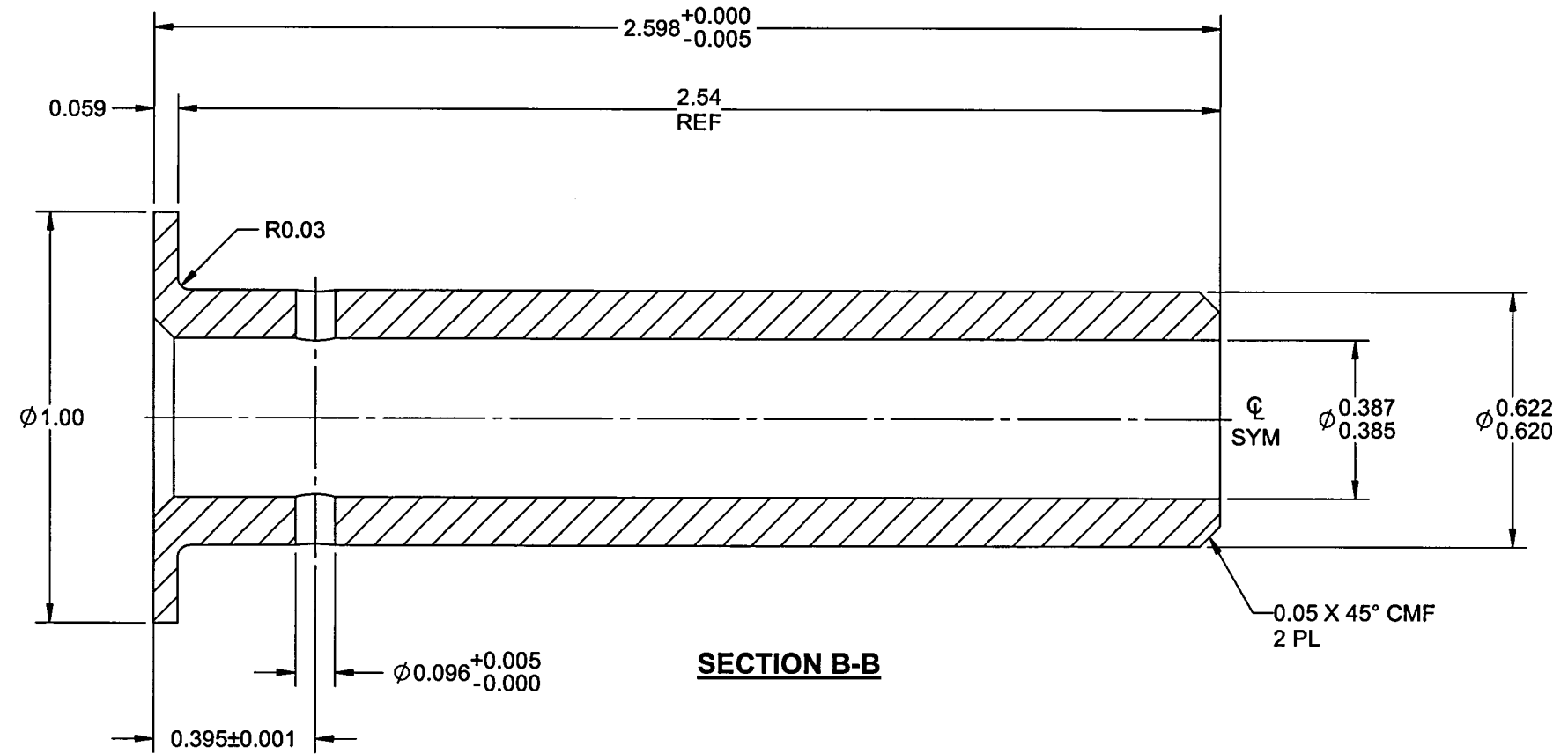
NOTES:  
1) MATERIAL: 303/304/316 STAINLESS STEEL  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A

DESIGN	KT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02631-8G	SHEET 2 OF 3
APPROVED	WY	TITLE	SCALE
DATE 9/4/2018		PULLER ASSY	NTS
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8 7 6 5 4 3 2 1



RBW6220G02631-8G-2 PULLER PROTECTION



SECTION B-B

- NOTES:
- 1) MATERIAL: PTFE
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN AND FILL WITH BLACK INK

DESIGN	KT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02631-8G	SHEET 3 OF 3
APPROVED	VLP	TITLE	SCALE
DATE 9/4/2018		PULLER ASSY	NTS
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